

STANDARD INVENTORY FOR GUNSMITHS

Tools

Dial Caliper, 0", .100 face or digital
Depth micrometer; 0-1"
Feeler gauges, leaf type
60 degree center gauge 3
Number 3 center drill Files:

- 10" mill
- 10" smooth cut
- Three corner
- 3/16 chain saw
- 5/16 chain saw
- 1 set needle

10" adjustable wrench
Allen wrench set to 3/8"
Stones 1/2x1/2x6":

- Coarse
- Medium
- Fine
- Extra fine

Dial Indicator, 0-1", magnetic base
Ball peen hammers: 2-4oz, 12-14oz
Pin punches
Regular screwdrivers, not the replaceable tip kind
Pliers:

- Needle nose
- Locking
- Smooth jaw

Dremel tool with bits
Lathe bits, China or India HSS, 5/16, 3 ea
Edge finder, mechanical
Hacksaw, good quality blades, 20-24 TPI
Propane torch and torch lighter
C clamps; 3" 2ea, 5" 2ea
Tape measure
Machinist square, 4"
Level, cross test
Mallets; 10-12oz, non marring
Scissors
Scribe, carbide
Drill Indexes: Numbered, Fractional and Lettered
Endmills, Center cutting HSS: 1/4, 3/8, 1/2
Taps (Brownells)& Tap handles

Equipment/Materials/Supplies

Large Tool Box—27"x 9"
Notebook and pen
6" steel ruler
File card
Safety glasses
Ear protection
Small calculator
Shop rags
Paint brush
Shop apron
Cleaning rods; rifle, pistol
Bore brushes
Jags
Cleaning patches
Cleaning bore solvent
Padlock, 2ea
Sandpaper 5 ea: 150,220,320,400
Steel wool, 0000
Denatured alcohol or mineral spirits
"Simple Green" spray bottle
"Breakfree" gun oil
Bench block
Tooth picks
Q-tips
Pipe cleaners
Dust masks
Masking tape, 1"roll
Metal:
Round stock: 3 feet: 1/4, 3/8, 1/2, 3/4
Flat stock: 1x2x24", 1/2x2x3", 3/4x11/2x3"
Aluminum: 11/2x5", 11/4x3x7"
Welding Helmut, #10 lens
Thin leather welding gloves
Wire brush, stainless steel
Shirt, heavy (not insulated), long sleeve
Tap Fluid
Tooth brushes, 2ea
Baking pans, small
44-40" cold blue (Brownells)
"Loctite", blue
1/16 2% Thoriated Tungsten rod, 1 pkg

Resources: Brownells, Midway, MSC